

PMS	NCS	range	mixing ratio	material	temp	working inst	commen
	S2040-G60Y	30	19130-70 11688-8 13440-22	glass	560°C	AA-DSAT-152 (direct printing)	
	S3040-B40G	30	11640-85 19130-15	glass	560°C	AA-DSAT-152 (direct printing)	
012c		30	19130-30 13440-70	glass	560°C	AA-DSAT-152 (direct printing)	
105c		30	13440-90 14171-10	glass	560°C	old firing sample	
107c		30	13440-40 19130-60	glass	540°C	old firing sample	
109c		30	19130-50 13440-50	glass	560°C	AA-DSAT-152 (direct printing)	
109c		30	13440-100	glass	560°C	AA-DSAT-152 (direct printing)	
110c		30	13464-2 13440-98	glass	560°C	AA-DSAT-152 (direct printing)	
110c		30	13440-90 16310-10	glass	560°C	old firing sample	
110c		30	16311-20 13440-80	glass	560°C	AA-DSAT-152 (direct printing)	
111c		30	16444-10 13440-90	glass	560°C	AA-DSAT-152 (direct printing)	
111c		30	13440-70 11642-5 16310-25	glass	540X	old firing sample	
112c		30	13440-95 14171-5	glass	580°C	old firing sample	
113c		30	13440-10 19130-90	glass	560°C	old firing sample	

PMS	NCS	range	mixing ratio	material	temp	working	comment
115c		30	13440-50 19130-50	glass	560°C	old firing sample	
116c	S0080-Y	30	13440-100	glass	560°C	AA-DSAT- 152 (direct printing)	RAL1021
117c		30	13440-90 16310-10	glass	560°C	AA-DSAT- 152 (direct printing)	
117c		30	13440-60 16310-10 19130-30	glass	560°C	AA-DSAT- 152 (direct printing)	
119c		30	13440-80 14171-20	glass	540°C	old firing sample	
1235c		30	13440-80 13464-20	glass	540°C	old firing sample	
1245c		30	16130-20 13440-80	glass	560°C	AA-DSAT- 152 (direct printing)	
1245c		30	19130-30 13440-60 16130-30	glass	560°C	AA-DSAT- 152 (direct printing)	
1255c		30	19130-53 13440-41 16329-6	glass	560°C	AA-DSAT- 152 (direct printing)	
1255c		30	11642-10 16310-60 13440-30	glass	560°C	old firing sample	
125c		30	16310-20 13440-80	glass	560°C	AA-DSAT- 152 (direct printing)	
126c		30	16432-10 13440-90	glass	560°C	AA-DSAT- 152 (direct printing)	
130c		30	13464-10 16310-10 13440-80	glass	560°C	AA-DSAT- 152 (direct printing)	
130c2x		30	13464-30 13440-70	glass	560°C	AA-DSAT- 152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working	comment
131c		30	13464-15 13440-85	glass	560°C	AA-DSAT-152 (direct printing)	
131c		30	13464-15 13440-70 16310-15	glass	560°C	AA-DSAT-152 (direct printing)	
131c		30	16310-25 13440-75	glass	560°C	old firing sample	
131c		30	16310-50 13440-50	glass	560°C	AA-DSAT-152 (direct printing)	
138c		30	13464-22 13440-78	glass	560°C	AA-DSAT-152 (direct printing)	
138c		30	13464-20 13440-80	glass	560°C	AA-DSAT-152 (direct printing)	
143c		30	13440-50 16310-30 19130-15 13464-5	glass	560°C	AA-DSAT-152 (direct printing)	
143c		30	13440-50 16310-50	glass	560°C	old firing sample	
144c		30	13464-25 13440-75	glass	560°C	AA-DSAT-152 (direct printing)	
144c		30	13464-30 13440-60 16310-10	glass	560°C	AA-DSAT-152 (direct printing)	
1485c	S0050-Y50R	30	13602-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL1033
1485c		30	13602-100	glass	540°C	old firing sample	
149c		30	19130-90 13440-8 17417-2	glass	560°C	AA-DSAT-152 (direct printing)	
149c		30	19130-47 13440-42 17417-11	glass		old firing sample	

PMS	NCS	range	mixing ratio	material	temp	working	comment
151c		30	13440-84,6 17395-15,4	glass		old firing sample	
151c		30	13464-80 13440-20	glass		old firing sample	
152c		30	17395-15 13440-85	glass	560°C	AA-DSAT- 152 (direct printing)	
152c		30	13440-84,6 17395-15,4	glass		old firing sample	
154c		30	14125-8 17395-24 13440-68	glass		old firing sample	
154c	S5040Y-30R	30	13464-70 12530-30	glass	560°C	AA-DSAT- 152 (direct printing)	
1555c		30	13440-6 17395-3 19130-91	glass		old firing sample	
1595c		30	13464-60 19130-40	glass	560°C	old firing sample	
160c	S4050Y-30R	30	13464-80 12530-20	glass	560°C	AA-DSAT- 152 (direct printing)	
160c	S4050-Y50R	30	16310-100	glass	560°C	AA-DSAT- 152 (direct printing)	RAL8023
161c	S6020Y-60R	30	13464-60 12530-40	glass	560°C	AA-DSAT- 152 (direct printing)	
161c		30	14171-10 16310-90	glass	560°C	old firing sample	
162c		30	19130-70 13602-20 17396-10	glass	560°C	AA-DSAT- 152 (direct printing)	
1635c		30	17396-90 13464-10	glass		old firing sample	

PMS	NCS	range	mixing ratio	material	temp	working	comment
164c		30	17396-80 13464-20	glass		old firing sample	
166c		30	13464-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL2004
166c		30	13464-80 19130-20	glass	560°C	old firing sample	
166c		30	17961-50 13962-50	glass	560°C	AA-DSAT-152 (direct printing)	
1685c		30	14125-8 13440-24 17395-68	glass	560°C	AA-DSAT-152 (direct printing)	
169c		30	17395-5 19130-95	glass	560°C	AA-DSAT-152 (direct printing)	
170c		30	17396-90 17395-5 13464-5	glass		old firing sample	
173c		30	13761-80 17763-20	glass	580°C	old firing sample	
175c	S5050-Y80R	30	16311-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL8004/ 8012
1788c2x		30	17395-66,7 19130-20,0 13464-13,3	glass	560°C	AA-DSAT-152 (direct printing)	
178c		30	17394-90 17395-10	glass		old firing sample	
1795c		30	17395-95 TiO ₂ - 5	glass	560°C	AA-DSAT-152 (direct printing)	
1795c		30	17395-40 12602-60	glass	560°C	AA-DSAT-152 (direct printing)	
1797c		30	17395-90 17417-10	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
179c		30	17395-30 13602-70	glass	560°C	AA-DSAT-152 (direct printing)	
179c		30	17395-40 13602-60	glass	560°C	AA-DSAT-152 (direct printing)	
1807c		30	17417-80 19130-20	glass	560°C	AA-DSAT-152 (direct printing)	
1807c		30	17417-50 13602-50	glass	560°C	AA-DSAT-152 (direct printing)	
1807c		30	17417-50 13602-50	glass	560°C	AA-DSAT-152 (direct printing)	
1807c		30	17417-50 16311-30 19130-20	glass	560°C	AA-DSAT-152 (direct printing)	
180c		30	13464-15 13440-85	glass	560°C	AA-DSAT-152 (direct printing)	
1815c		30	17417-90 12602-10	glass	560°C	old firing sample	
1815c		30	17417-95 12602-5	glass	560°C	AA-DSAT-152 (direct printing)	
1817c		30	17417-67 12530-22 12601-11	glass	560°C	AA-DSAT-152 (direct printing)	
1817c	S7020-Y70R	30	16444-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL8014
1817c		30	19130-14 16311-43 16444-29 10022-14	glass	560°C	AA-DSAT-152 (direct printing)	
185C2x		30	17395-100	glass	560°C	AA-DSAT-152 (direct printing)	
185c2x	S1080-Y90R	30	17395-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL3020

PMS	NCS	range	mixing ratio	material	temp	working	comment
186c		30	17395-95 RN56-5	glass	560°C	AA-DSAT-152 (direct printing)	
187c		30	17417-80 13602-20	glass	560°C	AA-DSAT-152 (direct printing)	
187c		30	17417-80 19130-20	glass	560°C	old firing sample	
187c	S1090-R	30	17417-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL3031
187c		30	17417-70 16310-30	glass	560°C	AA-DSAT-152 (direct printing)	
188c		30	17417-50 77496-50	glass	560°C	AA-DSAT-152 (direct printing)	
194c		30	17417-40 77496-40 19130-20	glass	560°C	AA-DSAT-152 (direct printing)	
194c		30	17417-80 17396-20	glass	560°C	AA-DSAT-152 (direct printing)	
195c		30	17417-40 77496-60	glass	560°C	AA-DSAT-152 (direct printing)	
196c		30	12530-2 17395-4 19130-94	glass	560°C	AA-DSAT-152 (direct printing)	
197c		30	17395-3 13440-97	glass	560°C	AA-DSAT-152 (direct printing)	
201c		30	17417-60 12530-10 19130-30	glass	560°C	AA-DSAT-152 (direct printing)	
202c		30	17417-35 77496-45 19130-20	glass	560°C	AA-DSAT-152 (direct printing)	
202c		30	17417-90 12602-10	glass	560°C	old firing sample	

PMS	NCS	range	mixing ratio	material	temp	working	comment
208c		30	19130-15 12602-5 17417-80	glass	560°C	old firing sample	
228c		30	77396-90 19130-10	glass	560°C	AA-DSAT- 152 (direct printing)	
229c		30	77495-80 78041-20	glass	560°C	AA-DSAT- 152 (direct printing)	
2567c		30	77496-55 19130-40 12602-5	glass	560°C	AA-DSAT- 152 (direct printing)	
2567c		30	77496-45 19130-50 12602-5	glass	560°C	AA-DSAT- 152 (direct printing)	
259c		30	12759-10 77499-90	glass	560°C	AA-DSAT- 152 (direct printing)	
260c		30	14171-10 77396-50 77149-40	glass	560°C	AA-DSAT- 152 (direct printing)	
262c		30	77495-80 78041-15 14171-5	glass	560°C	AA-DSAT- 152 (direct printing)	
263c		30	12530-4 17395-2 19130-94	glass	560°C	AA-DSAT- 152 (direct printing)	
265c		30	77496-90 12961-10	glass	540°C	old firing sample	
2705c		30	77496-70 12602-10 19130-20	glass	560°C	AA-DSAT- 152 (direct printing)	
2717c		30	12602-20 19130-70 17396-10	glass	560°C	AA-DSAT- 152 (direct printing)	
2717c		30	12530-25 19130-75	glass		old firing sample	
271c		30	77496-50 12602-10 19130-40	glass	560°C	AA-DSAT- 152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
271c		30	77496-40 19130-50 12602-10	glass	560°C	AA-DSAT-152 (direct printing)	
2727c		30	12530-72 19130-21 11688-7	glass	560°C	AA-DSAT-152 (direct printing)	
2727c		30	15318-23 12530-77	glass	560°C	AA-DSAT-152 (direct printing)	
272c		30	77496-40 12602-10 19130-50	glass	560°C	AA-DSAT-152 (direct printing)	
2758c		30	17417-30 12602-70	glass	560°C	AA-DSAT-152 (direct printing)	
2767c		30	12602-20 14171-25 78149-55	glass	560°C	AA-DSAT-152 (direct printing)	
278c		30	19981-95,2 12602-4,8	glass	540°C	old firing sample	
283c		30	12530-90 19130-10	glass	560°C	AA-DSAT-152 (direct printing)	
284c	S1040-R80B	30	12570-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL5012
285c		30	12530-71,4 19130-21,4 11688-7,2	glass	540°C	old firing sample	
285c		30	12602-80 15177-15 14171-5	glass	560°C	AA-DSAT-152 (direct printing)	
286c		30	12602-100	glass		old firing sample	
286c		30	12530-80 11689-10 12602-10	glass	560°C	old firing sample	
286c		30	12 602-95 14 171-5	glass	560°C	AA-DSAT-152 (direct printing)	screen 48 S

PMS	NCS	range	mixing ratio	material	temp	working	comment
286c		30	11641-10 12602-90	glass	560°C	old firing sample	
286c		30	12602-60 11888-40	glass		old firing sample	
287c		30	11641-20 12602-80	glass	560°C	old firing sample	
287c		30	12 602-90 14 171-10	glass	560°C	AA-DSAT-152 (direct printing)	screen 48 S
287c		30	12602-55,6 11688-44,4	glass	540°C	old firing sample	
288c		30	11641-20 12602-80	glass	560°C	AA-DSAT-152 (direct printing)	
289c		30	12602-47,4 11688-42,1 14171-10,5	glass	540°C	old firing sample	
290c		30	19130-94 11688-5 11667-1	glass	560°C	AA-DSAT-152 (direct printing)	
293c		30	12602-90 11642-10	glass	560°C	AA-DSAT-152 (direct printing)	
293c	S2080-R80B	30	12530-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL5005
2945c		30	12530-90 11642-10	glass	560°C	AA-DSAT-152 (direct printing)	
294c		30	12602-80 11642-20	glass	560°C	AA-DSAT-152 (direct printing)	
2955c		30	121517-60 12 602-20 14171-20	glass	560°C	AA-DSAT-152 (direct printing)	screen 48 T
2975c		30	19130-90 11688-10	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
297c		30	11688-20 19130-80	glass	540°C	old firing sample	
2985c		30	11688-33 11667-3 19130-64	glass	540°C	old firing sample	
3015c		30	121517-70 19172-30	glass	560°C	AA-DSAT- 152 (direct printing)	
3015c	S2070-B	30	121517-100	glass	560°C	AA-DSAT- 152 (direct printing)	RAL5017
301c		30	12602-70 11641-30	glass	560°C	AA-DSAT- 152 (direct printing)	
302c		30	121517-80 14171-20	glass	560°C	AA-DSAT- 152 (direct printing)	screen 48 S
302c		30	12602-60 11667-40	glass	560°C	AA-DSAT- 152 (direct printing)	
302c		30	11667-17 12530-83	glass	560°C	AA-DSAT- 152 (direct printing)	
3035c		30	11667-77 12602-16,5 14171-6,5	glass	540°C	old firing sample	
305c		30	11688-18 19130-74 11641-8	glass	540°C	old firing sample	
309c		30	11641-40 12602-60	glass	560°C	old firing sample	
309c		30	12530-83 11641-17	glass	560°C	AA-DSAT- 152 (direct printing)	
3105c		30	121517-50 19130-50	glass	560°C	AA-DSAT- 152 (direct printing)	
3145c		30	11 688-95 13 440-5	glass	560°C	AA-DSAT- 152 (direct printing)	screen 49T

PMS	NCS	range	mixing ratio	material	temp	working	comment
314c		30	121517-80 11642-20	glass	560°C	AA-DSAT-152 (direct printing)	
3155c		30	11677-30 11688-10 19130-60	glass	560°C	AA-DSAT-152 (direct printing)	
3155c		30	11640-85 11677-5 12602-5 19130-5	glass	560°C	AA-DSAT-152 (direct printing)	
315c		30	121517-70 11642-30	glass	560°C	AA-DSAT-152 (direct printing)	
316c		30	11667-34 12530-66	glass	560°C	AA-DSAT-152 (direct printing)	
318c		30	11688-9 19130-85 11641-6	glass	540°C	old firing sample	
319c		30	11688-25 11667-12 19130-63	glass	560°C	AA-DSAT-152 (direct printing)	
323c		30	11667-40 12530-40 19130-20	glass	560°C	AA-DSAT-152 (direct printing)	
323c		30	11667-40 12530-30 19130-30	glass	560°C	AA-DSAT-152 (direct printing)	
3245c		30	19130-85,0 11688-9,5 11641-5,5	glass	560°C	AA-DSAT-152 (direct printing)	screen 49T
3245c	S4550G-10Y	30	11677-70 11642-30	glass	560°C	AA-DSAT-152 (direct printing)	
324c		30	19130-90 11688-7 11641-3	glass	560°C	AA-DSAT-152 (direct printing)	screen 49T
325c		30	11688-18 19130-72 11641-10	glass	540=C	old firing sample	
3298c		30	11677-60 11688-40	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working	comment
3298c		30	11677-70 11688-30	glass	560°C	AA-DSAT-152 (direct printing)	
3302c		30	11667-70 12530-30	glass	560°C	AA-DSAT-152 (direct printing)	screen 48 S
3308c		30	11667-85 14171-15	glass	560°C	AA-DSAT-152 (direct printing)	
330c		30	11677-60 12530-40	glass	560°C	AA-DSAT-152 (direct printing)	
330c		30	11 667-60 12 530-40	glass	560°C	AA-DSAT-152 (direct printing)	screen 48 S
330c		30	14171-5 11934-60 12601-30	glass	540°C	old firing sample	
341c		30	11677-90 11688-10	glass	560°C	AA-DSAT-152 (direct printing)	
341c		30	11667-60 14171-2 19130-38	glass	560°C	AA-DSAT-152 (direct Drinting)	
341c		30	11667-95 14171-5	glass	560°C	AA-DSAT-152 (direct orinting)	
3425c		30	11641-53 19130-44 14171-3	glass	560°C	AA-DSAT-152 (direct printing)	
342c		30	11667-60 14171-6 19130-34	glass	560°C	AA-DSAT-152 (direct Drinting)	
342c		30	11667-90 14171-10	glass	560°C	AA-DSAT-152 (direct Drinting)	
342c		30	11667-72 11642-8 19130-20	glass	560°C	AA-DSAT-152 (direct Drinting)	
342c		30	11667-80 11688-20	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working	comment
3435c	S6530G-10Y	30	11677-85 14171-15	glass	560°C	AA-DSAT-152 (direct printing)	
3435c	S5540B-90G	30	11667-60 11688-40	glass	560°C	AA-DSAT-152 (direct printing)	
3435c	S4050-B80G	30	11667-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL6026
3435c	S6530G-10Y	30	11677-91 14171-9	glass	560°C	AA-DSAT-152 (direct printing)	
3435c		30	11641-60 12602-40	glass	560°C	old firing sample	
343c		30	19130-10 11642-10 11667-80	glass	560°C	AA-DSAT-152 (direct printing)	
343c		30	11667-80 12570-20	glass	560°C	AA-DSAT-152 (direct printing)	screen 48 S
345c		30	13440-3 11667-6 19130-91	glass	560°C	AA-DSAT-152 (direct printing)	
348c		30	11667-60 19130-40	glass	560°C	AA-DSAT-152 (direct printing)	
348c		30	11642-100	glass	560°C	old firing sample	
349c		30	11667-75 11642-15 19130-10	glass	560°C	AA-DSAT-152 (direct printing)	
349c	S4050G-10Y	30	11641-70 19130-30	glass	560°C	AA-DSAT-152 (direct printing)	
349c	S4050G-10Y	30	11641-80 19130-20	glass	560°C	AA-DSAT-152 (direct printing)	
349c	S5050-G10Y	30	111641-100	glass	560°C	AA-DSAT-152 (direct printing)	IRAL6005

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
349c	S4050G-10Y	30	11667-60 11642-40	glass	560°C	AA-DSAT-152 (direct printing)	
349c	S4050G-10Y	30	11641-60 19130-40	glass	560°C	AA-DSAT-152 (direct printing)	
349c	S4550G-10Y	30	11641-90 11688-10	glass	560°C	AA-DSAT-152 (direct printing)	
349c		30	11 641-80 12 570-20	glass	560°C	AA-DSAT-152 (direct printing)	screen 48 S
349c	S4550G-10Y	30	11667-90 11642-10	glass	560°C	AA-DSAT-152 (direct printing)	
350c		30	11642-80 14171-20	glass	560°C	AA-DSAT-152 (direct printing)	
356c		30	11667-20 11642-80	glass	560°C	AA-DSAT-152 (direct printing)	
356c		30	11642-83 11641-17	glass	560°C	AA-DSAT-152 (direct printing)	
356c		30	11641-90 19130-10	glass	560°C	AA-DSAT-152 (direct printing)	
356c	S4550G-10Y	30	11641-90 11642-10	glass	560°C	AA-DSAT-152 (direct printing)	
356c	S4050G-10Y	30	11641-40 11642-60	glass	560°C	AA-DSAT-152 (direct printing)	
357c		30	11642-90 14171-10	glass	560°C	AA-DSAT-152 (direct printing)	
357c	S5540G-10Y	30	11677-80 11642-20	glass	560°C	AA-DSAT-152 (direct printing)	
357c		30	11641-80 16310-20	glass	560°C	old firing sample	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
3598c		30	11667-25 19130-75	glass	560°C	AA-DSAT-152 (direct printing)	
363c		30	11642-83,3 11641-16,7	glass	560°C	old firing-sample	
363c		30	11667-40 13440-30 19130-30	glass	560°C	AA-DSAT-152 (direct printing)	
363c	S2570G-30Y	30	11641-40 13440-60	glass	560°C	AA-DSAT-152 (direct printing)	
363c		30	11677-36 13440-64	glass	560°C	AA-DSAT-152 (direct printing)	
363c		30	11641-50 13440-50	glass	560°C	AA-DSAT-152 (direct printing)	
364c		30	13440-64 11667-36	glass	540°C	old firing-sample	
364c	S4550G-20Y	30	11641-80 13440-20	glass	560°C	AA-DSAT-152 (direct printing)	
364c	S3560G-20Y	30	11641-60 13440-40	glass	560°C	AA-DSAT-152 (direct printing)	
364c	S2070-G10Y	30	11642-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL6024
364c	S3560G-20Y	30	11641-70 13440-30	glass	560°C	AA-DSAT-152 (direct printing)	
366c		30	19130-35 11667-1,5 13440-7,0	glass	560X	old firing sample	
367c		30	19130-67,7 13440-26,0 11641-6,3	glass	600°C	old firing sample	
370c	S3560G-30Y	30	13440-75 11667-25	glass	560°C	old firing sample	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
370c		30	11667-30 13440-40 19130-30	glass	560°C	AA-DSAT-152 (direct printing)	
370c	S3060G-30Y	30	11641-30 13440-70	glass	560°C	AA-DSAT-152 (direct printing)	
370c	S2570G-30Y	30	11642-55 13440-45	glass	560°C	old firing-sample	
371c*		30	11642-70 16310-30	glass	560°C	AA-DSAT-152 (direct printing)	
373c		30	13440-11 11667-4 19130-85	glass	560°C	AA-DSAT-152 (direct printing)	
377c		30	19130-30 11688-20 13440-50	glass	560°C	AA-DSAT-152 (direct printing)	
377c	S2070G-40Y	30	11641-20 13440-80	glass	560°C	AA-DSAT-152 (direct printing)	
383c		30	19130-50 11688-10 13440-40	glass	560°C	AA-DSAT-152 (direct printing)	
383c	S2070G-50Y	30	11641-10 13440-90	glass	560°C	AA-DSAT-152 (direct printing)	
385c		30	12530-30 13440-70	glass			
385C		30	11642-60 13464-40	glass	560°C	AA-DSAT-152 (direct printing)	
391c		30	13440-96 11667-4	glass			
391c		30	11688-10 13440-90	glass	560°C	AA-DSAT-152 (direct printing)	
3935c		30	19130-88,2 13440-11,8	glass			

PMS	NCS	range	mixing ratio	material	temp	working	comment
403c		30	15125-90 16310-10	glass	560°C	AA-DSAT-152 (direct printing)	
404c		30	15125-80 16310-20	glass	560°C	AA-DSAT-152 (direct printing)	
408c		30	19130-60 15125-36 16310-14	glass	560°C	AA-DSAT-152 (direct printing)	
413c		30	16444-5 19130-95	glass	560°C	old firing sample	
414c		30	16444-10 19130-90	glass	560°C	old firing sample	
416c		30	19130-85 14171-10 13440-5	glass	560°C	AA-DSAT-152 (direct printing)	
416c		30	19130-88 14171-10 13440-2	glass	560°C	AA-DSAT-152 (direct printing)	
417c		30	19130-50 12530-20 16310-30	glass	560°C	AA-DSAT-152 (direct printing)	
417c		30	13464-10 11688-10 15125-80	glass	560°C	AA-DSAT-152 (direct printing)	
417c		30	19130-80 14171-13 13440-7	glass	560°C	AA-DSAT-152 (direct printing)	
424c		30	19130-50 16130-30 12530-20	glass	560°C	AA-DSAT-152 (direct printing)	
429c		30	14171-5 19130-95	glass	560°C	old firing sample	
429c		30	19130-95 16310-2,5 14171-2,5	glass	560°C	AA-DSAT-152 (direct printing)	
429c		30	19130-90 16310-5 14171-5	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
429c		30	19130-50 15125-50	glass	560°C	AA-DSAT-152 (direct printing)	
430c		30	15125-100	glass			
430c		30	19130-80 14171-10 16310-10	glass	560°C	AA-DSAT-152 (direct printing)	
430c		30	19130-90 14171-10	glass	560°C	AA-DSAT-152 (direct printing)	
430c	S4000-R80B	30	15125-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL7001
431c		30	14171-20 19130-80	glass	580°C	old firing sample	
431c		30	19130-70 14171-30	glass	560°C	AA-DSAT-152 (direct printing)	
431c		30	19130-75 14171-20 13440-5	glass	560°C	AA-DSAT-152 (direct printing)	
432c		30	19130-50 14171-50	glass	560°C	AA-DSAT-152 (direct printing)	
432c		30	15125-44,5 16310-22,2 14171-22,2 11667-11.1	glass	560°C	old firing sample	
435c		30	19130-75 16130-10 12530-15	glass	560°C	AA-DSAT-152 (direct printing)	
436c		30	15125-45 16310-22 14171-22 11667-11	glass	560°C	AA-DSAT-152 (direct printing)	
437c		30	16444-20 19130-80	glass	560°C	old firing sample	
444c		30	15125-80 16310-10 11688-10	glass			

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
448c		30	16444-30 13440-50 14171-20	glass	540°C	old firing sample	
449c		30	16440-30 13440-50 14171-5	glass			
449c		30	11688-50 13464-50	glass	560°C	AA-DSAT-152 (direct printing)	
4505c		30	19130-61,5 16310-17,5 13440-10,5 13464-3,5	glass		old firing sample	
4505c		30	19130-62 16329-8 13440-30	glass	560°C	AA-DSAT-152 (direct printing)	
453c		30	19752-70 31756-29 16760-1	glass	560X	AA-DSAT-152 (direct printing)	
457c		30	13440-90 16432-10	glass		old firing sample	
4635c		30	16310-60 16444-10 19130-30	glass	560°C	AA-DSAT-152 (direct printing)	
464c		30	14125-8 17395-16 13440-76	glass			
4655c		30	19130-56 16130-28 15125-14 16311-2	glass	560°C	AA-DSAT 152 (direct printing)	
465c		30	19130-80 13464-15 11688-5	glass	560°C	AA-DSAT-152 (direct printing)	
4665c		30	19130-87,5 15310-10 15444-2,5	glass	560°C	AA-DSAT-152 (direct printing)	
4665c		30	19130-85 15310-10 16311-5	glass	560°C	AA-DSAT-152 (direct printing)	
4665c		30	19130-85 16311-5 16310-10	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
4675c		30	19130-87,5 16311-2,5 16310-10	glass	560°C	AA-DSAT-152 (direct printing)	
4685c		30	13602-10 19130-90	glass	560°C	AA-DSAT-152 (direct printing)	instabil
471c	S3060Y-40R	30	13464-90 12530-10	glass	560°C	AA-DSAT-152 (direct printing)	
4725c		30	19130-90 16310-10 16444-5	glass	560°C	AA-DSAT-152 (direct printing)	
483c		30	14171-5 16311-95				
485c		30	17395-67 19130-20 13464-13	glass	560°C	AA-DSAT-152 (direct printing)	
485C2x		30	17395-95 12530-5	glass			
488c		30	19130-80 13602-10 17396-10	glass			
490c		30	19130-14 16311-43 16432-29 10022-14	glass	540°C	AA-DSAT-152 (direct printing)	
491c		30	17417-95 14171-10	glass	560°C	AA-DSAT-152 (direct printing)	
491c		30	17417-60 16311-40	glass	560°C	AA-DSAT-152 (direct printing)	
491c		30	17417-90 14171-10	glass	560°C	old firing sample	
492c		30	17395-60 16311-40	glass	560°C	AA-DSAT-152 (direct printing)	
4975c		30	17395-83 14125-17	glass			

PMS	NCS	range	mixing ratio	material	temp	working	comment
497c		30	16311-40,7 14171-21,7 16310-18,8 80440-18,8	glass			
497c		30	16444-60 19130-40	glass	560°C	old firing sample	
4985c	S5030-R10B	30	77496-60 17417-20 19130-20	glass	560°C	AA-DSAT-152 (direct printing)	
498c		30	14171-10 16311-90	glass	560°C	old firing sample	
498c		30	16311-43 16444-29 19130-14 10022-14	glass	540°C	old firing sample	
499c		30	14171-5 16311-95	glass	560°C	old firing sample	
5005c		30	17396-95 12602-5	glass			
5015c		30	19130-97,5 77479-2,5	glass	560°C	AA-DSAT-152 (direct printing)	
504c		30	17417-90 14171-10	glass	560°C	old firing sample	
504c		30	17417-66,7 12530-22,2 12601-11,1	glass			
5115c		30	17417-70 12602-30	glass	560°C	old firing sample	
512c		30	14171-10 77396-90	glass	560°C	AA-DSAT-152 (direct printing)	
5135c		30	19130-90 77466-10	glass	560°C	AA-DSAT-152 (direct printing)	
518c		30	17417-60 12602-40	glass	560°C	old firing sample	

PMS	NCS	range	mixing ratio	material	temp	working	comment
519c		30	77495-100	glass	560°C	AA-DSAT-152 (direct printing)	
5205c	S5020-R30B	30	77496-80 17417-5 19130-20	glass	560°C	AA-DSAT-152 (direct printing)	
520c	S3050-R40B	30	77495-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL4001
520c		30	77495-100	glass			
521c	S2040-R40B	30	77496-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL4008
521c		30	77496-100	glass			
525c		30	78149-80 14171-20	glass	560°C	AA-DSAT-152 (direct printing)	
525c		30	10022-20 14171-10 78031-70	glass	560°C	AA-DSAT-152 (direct printing)	
5275c		30	17417-50 12602-50	glass	560°C	old firing sample	
5275c		30	77496-90 12602-10	glass	580°C	AA-DSAT-152 (direct printing)	
533c		30	12530-63 11688-25 17395-12	glass	560°C	AA-DSAT-152 (direct printing)	
533c		30	12602-25 14171-25 78149-50	glass	560°C	AA-DSAT-152 (direct printing)	
5395c		30	12602-40 14171-25 78149-35	glass	560°C	AA-DSAT-152 (direct printing)	
5395c		30	14125-34 12530-66				

PMS	NCS	range	mixing ratio	material	temp	working	comment
539c		30	12602-55 14171-25 17417-20	glass		AA-DSAT-152 (direct printing)	
539c		30	12602-75 14171-25	glass		AA-DS AT-152 (direct printing)	
541c		30	12602-80 14171-20	glass		AA-DSAT-152 (direct printing)	
541c		30	12602-85 14171-15	glass		AA-DSAT-152 (direct printing)	
5425c		30	12602-14 13440-2,5 14171-3,5 19130-80	glass		AA-DSAT-152 (direct printing)	
543c		30	12570-40 19130-50 121513-10	glass		AA-DSAT-152 (direct printing)	
543c		30	12570-60 19130-80	glass		AA-DSAT-152 (direct printing)	
544c	S2020R-90B	30	19130-95 12602-5	glass		AA-DSAT-152 (direct printing)	
5463c		30	11667-60 12602-40	glass		AA-DSAT-152 (direct printing)	
5463c		30	11667-77 12602-17 14171-6	glass		AA-DSAT-152 (direct printing)	
5467c		30	11667-50 11688-30 14171-20	glass		AA-DSAT-152 (direct printing)	
5467c		30	11667-70 12602-15 14171-15	glass		AA-DSAT-152 (direct printing)	
5467c		30	11667-70 12602-15 14171-15	glass		AA-DSAT-152 (direct printing)	
5473c		30	11688-74 11667-26	glass		AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
5473c		30	11667-44 12570-44 14171-12	glass	560°C	AA-DSAT-152 (direct printing)	
5477c	S6030B-30G	30	11667-40 12570-50 14171-10	glass			
550c		30	11688-20 19130-80	glass	560°C	AA-DSAT-152 (direct printing)	
551c		30	11688-10 19130-90	glass	560°C	AA-DSAT-152 (direct printing)	
5535c		30	11667-85 14171-15	glass	560°C	AA-DSAT-152 (direct printing)	
5535c		30	12570-12 14171-18 11667-70	glass	560°C	AA-DSAT-152 (direct printing)	
5535c	S7020G	30	11667-70 14171-30	glass	560°C	AA-DSAT-152 (direct printing)	
553c	S6530G-10Y	30	11667-90 14171-10	glass	560°C	AA-DSAT-152 (direct printing)	
553c		30	11642-70 14171-30	glass	560°C	AA-DSAT-152 (direct printing)	
553c		30	11641-90 14171-10	glass	560°C	old firing sample	
5545c		30	12570-44 14171-12 11642-44	glass	580°C		
554c	S5540B-80G	30	11667-80 14171-20	glass	560°C	AA-DSAT-152 (direct printing)	
554c		30	12570-44 14171-12 11641-44	glass	580°C	AA-DSAT-152 (direct printing)	
554c	S5540G-10Y	30	11667-95 14171-5	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
555c		30	19130-48 11667-40 11642-12	glass	560°C	AA-DSAT-152 (direct printing)	
556c		30	11641-10 19130-90	glass	560°C	old firing sample	
5605c		30	11641-80 14171-20	glass	560°C	old firing sample	
560c		30	11642-60 14171-40	glass		AA-DSAT-152 (direct printing)	
560c		30	11677-77 12602-16,5 14171-6,5	glass		AA-DSAT-152 (direct printing)	
562c		30	11688-90 13440-10	glass		AA-DSAT-152 (direct printing)	screen 49T
563c		30	19130-91 11667-9	glass			
563c		30	11642-20 11688-20 19130-60	glass		AA-DSAT-152 (direct printing)	
564c		30	11641-5 19130-95	glass		old firing sample	
564c		30	11641-10 19130-90	glass		AA-DSAT-152 (direct printing)	
565c	S1020B-70G	30	11641-1 19130-99	glass		AA-DSAT-152 (direct printing)	
567c		30	12570-44 14171-12 11641-44	glass	560°C		
567c		30	12570-15 14171-15 11667-70	glass		AA-DSAT-152 (direct printing)	
567c		30	12570-20 11667-68 14171-12	glass		AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working	comment
5757c		30	13440-50 12530-30 16310-20 14171-5	glass	560°C	old firing-sample	
575c		30	12530-60 13440-40	glass	580°C	AA-DSAT-152 (direct printing)	
575c		30	11641-60 16310-40	glass	560°C	old firing sample	
576c		30	12570-44 14171-12 11641-44	glass			
5773c		30	19130-70 11688-15 13464-15	glass	560°C	AA-DSAT-152 (direct printing)	RAL 1000
5815c		30	13440-80 14171-20	glass	560°C	old firing sample	
605c		30	13440-90 16311-10	glass		old firing sample	
606c		30	16311-10 13440-90	glass	560°C	AA-DSAT-152 (direct printing)	
611c		30	19130-70 11688-3 13440-27	glass	560°C	AA-DSAT-152 (direct printing)	
613c		30	16310-10 13440-85 11642-5	glass	560°C	old firing sample	
613c		30	16310-15 13440-8 11642-5	glass	560°C	old firing sample	
613c		30	16310-20 13440-75 11642-5	glass	560°C	old firing sample	
625c		30	11641-50 19130-40 14171-10	glass	560°C	old firing sample	
626c		30	12570-44 11641-44 14171-12	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
629c		30	11667-3 12530-3 19130-94	glass			
630c		30	11641-6 19130-85 11688-9	glass	560°C	old firing sample	
632c		30	19130-55,6 11688-37,0 11641-7,4	glass	540°C	old firing sample	
634c	S2060-B	30	11688-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL5012
644c		30	16310-5 19130-75 12530-20	glass	560°C	AA-DSAT-152 (direct printing)	
645c		30	19130-50 15310-10 12530-40	glass			
647c		30	12530-62,5 11688-25,0 17395-12,5	glass	540°C	old firing sample	
650c		30	14125-3 19130-97	glass			
653c		30	12530-90 17417-10	glass			
654c		30	12602-60 17417-40	glass	560°C	old firing sample	
658c		30	12602-10 19130-90	glass	560°C	AA-DSAT-152 (direct printing)	
659c :		30	19130-80 12602-20	glass	560°C	AA-DSAT-152 (direct printing)	
661c		30	12530-80 12603-10 11688-10	glass	580°C	old firing sample	
666c		30	19130-70 77496-24 12602-5	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
666c		30	77496-20 12602-5 19130-75	glass	560°C	AA-DSAT-152 (direct printing)	
681c		30	19130-30 77496-70	glass	560°C	AA-DSAT-152 (direct printing)	
687c		30	19130-95 77479-5	glass	560°C	AA-DSAT-152 (direct printing)	
689c		30	77495-90 78041-10	glass	560°C	AA-DSAT-152 (direct printing)	
690c		30	10042-50 19130-40 77477-10	glass	560°C	AA-DSAT-152 (direct printing)	
693c		30	17395-5 19130-95	glass	560°C	old firing sample	
695c		30	17417-20 19130-80	glass	560°C	old firing sample	
697c		30	17414-90 11642-10	glass	560°C	AA-DSAT-152 (direct printing)	
700c	S0040-R20B	30	17396-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL3015
703c		30	17417-40 19130-60	glass	560°C	old firing sample	
704c		30	17395-50 10049-50	glass	580°C	AA-DSAT-152 (direct printing)	
704c		30	17417-92 14171-1 12602-7	glass			
704c		30	17417-60 19130-40	glass	560°C	old firing sample	
711c		30	17395-50 12602-50	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
714c		30	13464-20 19130-80	glass	560°C	old firing sample	
715c		30	13440-28 17395-7 19130-65	glass			
716c		30	13464-50 13440-50	glass	580°C	AA-DSAT- 152 (direct printing)	
716c		30	13464-40 19130-60	glass	560°C	old firing sample	
717c		30	13464-70 13440-30	glass	560°C	AA-DSAT- 152 (direct printing)	
718c		30	13464-80 13440-20	glass	560°C	AA-DSAT- 152 (direct printing)	
720c		30	19130-90 13602-10	glass			
722		30	19130-60 16310-40	glass	560°C	old firing sample	
722c		30	16310-40 19130-60	glass	580°C	old firing sample	
723c		30	16310-80 19130-20	glass	560°C	old firing sample	
727c		30	19130-4,25 16310-0,6 16311-0,15	glass	560°C	AA-DSAT- 152 (direct printing)	
728c		30	16310-20 19130-80	glass	560°C	old firing sample	
728c		30	19130-60 13440-4 16310-20	glass	580°C	old firing sample	
728c		30	16310-20 19130-60 13440-4	glass	540°C	old firing sample	

PMS	NCS	range	mixing ratio	material	temp	working	comment
731c		30	13464-90 14171-10	stgt	560°C	old firing sample	
black 2c2x		30	14031-68 15125-23 16130-9	glass	560°C	AA-DSAT- 152 (direct printing)	
black 4c		30	14125-25 11641-63 16329-12	glass	560°C	AA-DSAT- 152 (direct printing)	
black 4c2x		30	14171-100	glass	560°C	AA-DSAT- 152 (direct printing)	
black 6c	S9000-N	30	14171-100	glass	560°C	AA-DSAT- 152 (direct printing)	RAL9017
black 6c		30	14171-60 19130-40	glass	560°C	old firing sample	
black 6c		30	14171-100	glass	560°C		
cool grey 10c		30	19130-50 12530-20 16310-30	glass	560°C	AA-DSAT- 152 (direct printing)	
cool grey 5c		30	19130-90 16310-6 14171-4	glass	560°C		
cool grey 6c		30	19130-95 14171-2,5 16310-2,5	glass	560°C		
cool grey 7c		30	19130-90 14171-4 16310-6	glass	560°C	AA-DSAT- 152 (direct printing)	
cool grey 8c		30	19130-90 14171-5 16310-5	glass	560°C	AA-DSAT- 152 (direct printing)	
cool grey 9c		30	19130-88 14171-10 16310-2	glass	560°C	AA-DSAT- 152 (direct printing)	
cool grey 9c		30	19130-50 16310-30 12530-20	glass	560°C		

PMS	NCS	range	mixing ratio	material	temp	working	comment
not part of PMS	S1020B-10G	30	19130-90 11688-10	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	77496-100	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	121517-10 19130-90	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	12570-20 19130-80	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	11667-10 11641-10 19130-80	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	11667-4 11688-30 19130-66	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	13464-20 11688-20 19130-60	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	13464-30 11688-rO 15125-50	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-55 16310-35 19130-10	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	77496-16 19130-80 12602-4	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	77496-30 19130-60 12602-10	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	11677-35 12530-25 19130-40	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	77466-20 19172-80	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	12530-20 19130-80	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working	comment
not part of PMS		30	77496-80 19130-15 12602-5	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-30 13464-70	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17961-96,2 17963-3,8	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-50 13464-50	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-80 13464-20	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-60 13602-40	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-60 13464-40	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-90 17417-10	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-80 13602-20	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-90 13440-10	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-55 16310-30 19130-15	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	17395-89 19130-10 14171-1	glass	560°C	AA-DSAT-152 (direct printing)	RAL 3000
not part of PMS		30	77496-80 19130-20	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS	S3060G-10Y	30	11641-20 11642-80	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working	comment
not part of PMS	S2040G-60Y	30	13440-22 11688-8 19130-70	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	13464-10 11667-10 19130-80	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	13440-25 11642-45 19130-30	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS	S3050G-20Y	30	11667-10 11642-90	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS	S3560G-20Y	30	11641-10 11642-90	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	11688-63 19130-37	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	13440-18,4 11641-2,6 19130-79	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS	S2050G-50Y	30	13440-35 11688-15 19130-50	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	11677-6 11641-9 19130-85	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	11667-50 11642-50	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS	S2040G	30	11641-20 19130-80	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	11667-40 11642-60	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS	S3050B-10G	30	11641-50 19130-50	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS	S4550G-10Y	30	11641-80 11642-20	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
not part of PMS	S4550G-10Y	30	11641-90 13440-10	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS	S3560G-20Y	30	11641-60 11642-40	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	11641-56 13464-33 13440-11	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS		30	11677-30 11642-70	glass	560°C	AA-DSAT-152 (direct printing)	
not part of PMS	S3040G	30	11641-30 19130-70	glass	560°C	AA-DSAT-152 (direct printing)	
not part PMS	S3040G	30	11641-40 19130-60	glass	560°C	AA-DSAT-152 (direct printing)	
red 032c		30	17395-80 10042-20	glass	560°C	old firing sample	
red 032c		30	17395-90 19130-10	glass	560°C	old firing sample	
reflex blue c	S3070-R80B	30	12602-100	glass	560°C	AA-DSAT-152 (direct printing)	RAL5002
reflex blue c		30	12530-80 12602-20	glass	540°C	old firing sample	
warm grey 10c		30	15125-100	glass	540°C	old firing sample	
warm grey 10c		30	19130-50 12530-10 16310-40	glass	560°C	AA-DSAT-152 (direct printing)	
warm grey 5c		30	19130-80 16130-16 14171-4	glass	560°C	AA-DSAT-152 (direct printing)	
warm grey 7c		30	15125-90 16310-10	glass	560°C	AA-DSAT-152 (direct printing)	

PMS	NCS	range	mixing ratio	material	temp	working inst	comment
warm grey 8c		30	15444-20 19130-80	glass	560°C	old firing sample	
warm grey 8c		30	19130-50 16210-35 12530-15	glass	550°C		
warm grey 8c		30	19130-50 16310-35 12530-15	glass	550°C	AA-DSAT- 152 (direct printing)	
warm grey 9c		30	15125-80 15310-20	glass	550°C		